

# Primers

## IC – 972 1K Primer Surfacer (Grey)

### Product Description






Fast-drying primer surfacer for covering minor defects on putty/existing finishes.

### Technical Characteristics

Color: Grey      Shelf life: 24 months at 25°C      Theoretical spreading rate: 240-280 m<sup>2</sup>/l (avg) at 1 µm

### Pre-treatment

Degrease with IC-800.  
Wash off residues and dry thoroughly.  
Re-clean with IC-800. The use of a tack rag is recommended.  
Wet flat with P600-800 grade paper or dry flat with P240-360 grade paper.

	<b>Mixing Ratio</b>	<b>IC-972 Primer</b> <b>IC-940 (5°C-15°C)</b> <b>IC-950 (15°C-25°C)</b> <b>IC-960 (25°C -35°C)</b> <b>IC-970 (&gt;35°C)</b>	100 (vol)    140-150 (vol)	100 g    100-110 g
		Mix well and strain before application.		
	<b>Spray Viscosity</b> <b>Potlife</b>	16 to 20 seconds DIN 4 cup 25°C 24 hours at 25°C		
	<b>Sprayguns</b>	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.5 – 1.7 mm 1.6 – 1.8 mm	1.8 – 2.0 bar 3.0 – 4.0 bar 15 – 20 cm 20 – 25 cm
	<b>Application</b>	Number of spraycoats: 1 thin + 1 wet coat Flash-off: 5 – 8 mins Film thickness: 60 – 80 µm		
	<b>Drying</b>	Drying Dust free after Fully cured after	25°C 10 mins 30 – 45 mins	60°C – 10-15 mins
<b>Further Treatment</b>		After the dust-free, apply InnoColor basecoat or topcoat.		

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.